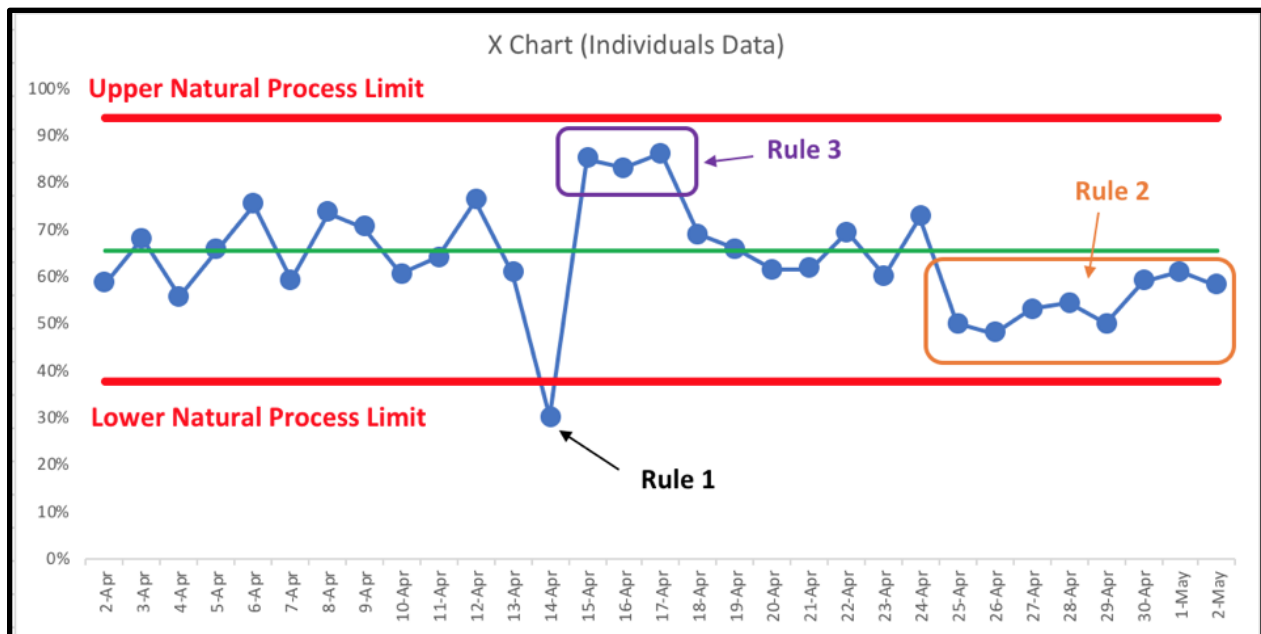


Rules for Finding Signals

The three rules we use to identify signals in the X Chart of a PBC are:

- **Rule 1:** Any data point outside of the limits.
- **Rule 2:** Eight consecutive points on the same side of the central line.
- **Rule 3:** Three out of four consecutive data points that are closer to the same limit than they are to the central line.



There is an additional rule for the MR Chart that we use to identify signals:

- **Rule 1:** Any data point above the MR Upper Range Limit